

# Mounting manual, attachment A-series

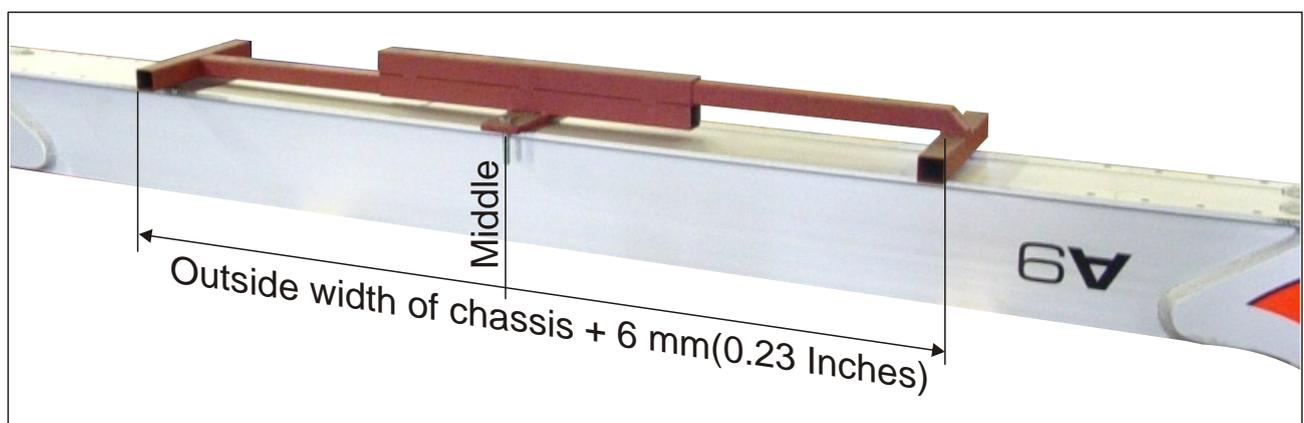
2007 06 01

Below is a description of a possible procedure when mounting of attachment on A-series bolster. Use the manual as a hint of how to do it, but you can of course do it your own way, making use of your own experience and skill.

1. Place the bolster upside down on two stands to get a good working height.



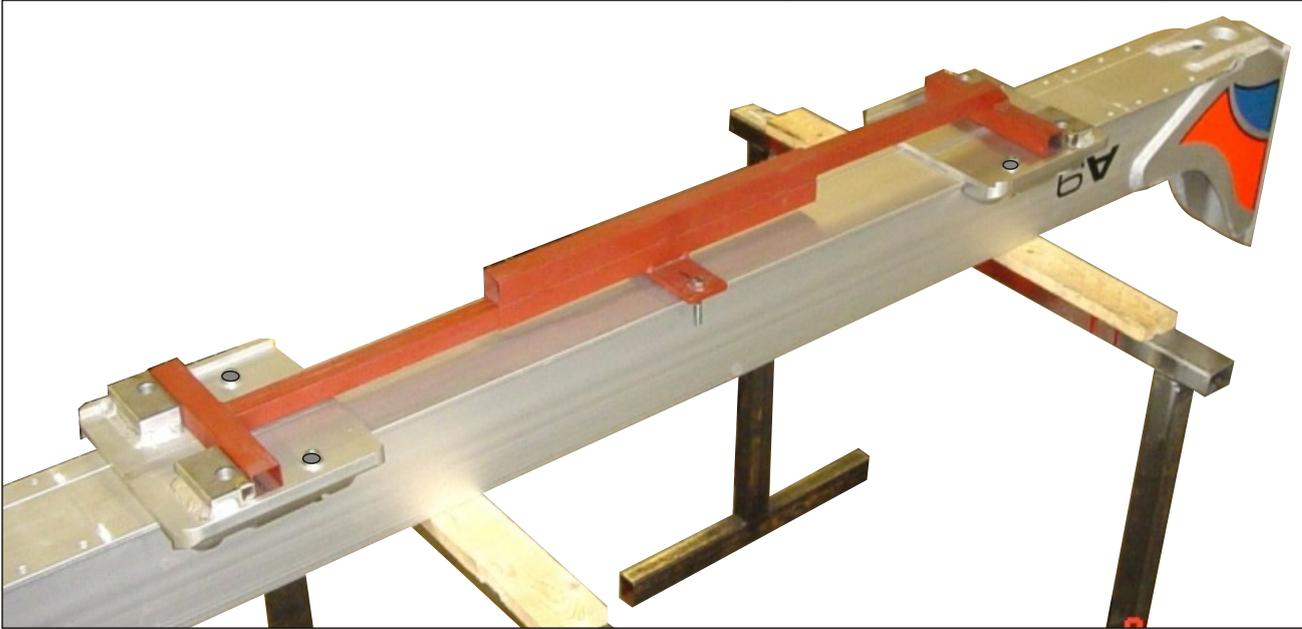
2. Measure the width on the outside of the chassis frame and add 6 mm (0.23 inches). Example: If the frame width is 1250 mm (49.2 Inches), the distance between the attachment framestops must be 1256 mm (49.4 inches). Use the mark in the middle of the bolster to get a correct measurement.



## ExTe

Securing cargo. We invented the concept.

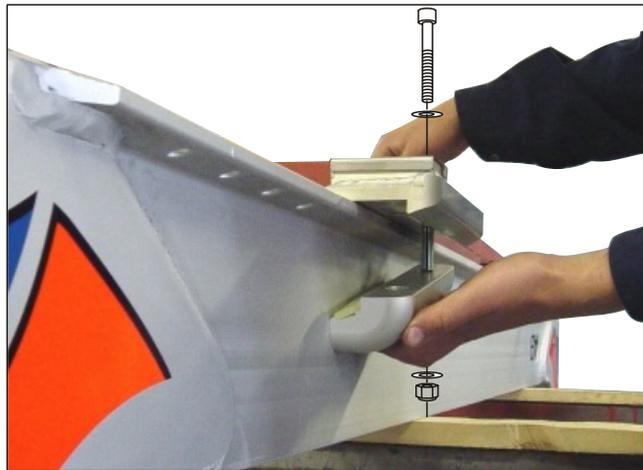
3. Place the attachment plate in a correct position using the mark in the middle of the bolster. A fixture as shown in the picture can be very helpful.



4. Make sure that the plastic strip is in the right position.



5. Mount the clamp with screw, washer and nut.



6. Fasten the mounting screw.



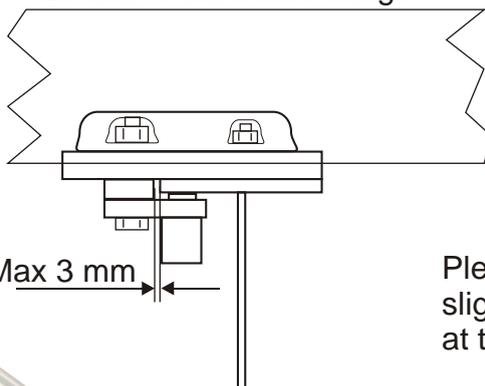
7. The bolster is now ready to be turned the right way up, and placed on the chassis. Plastic plates will be used for both clamp and friction attachment.

To secure the bunk bracket placement horizontally, a retrofitting of a pin must be done after the position of the bunks has been determined and the brackets have been secured.

The bunk flanges have a pre-drilled Ø 10 mm hole where the continued drilling of the bunk flange should be done. Use a 10 mm drill with drill stop.

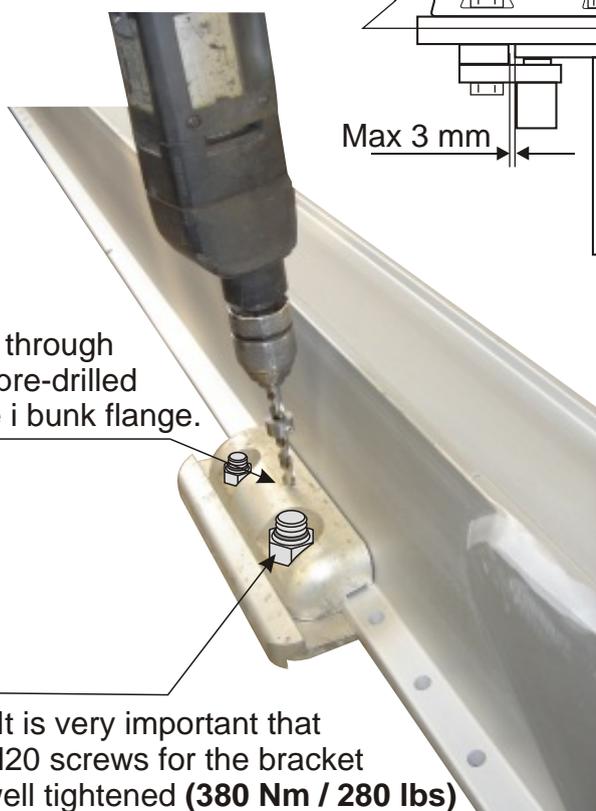
1. Drill a 50 mm deep hole that goes through the bunk flange and a few mm in to the mounting plate. The drill stops the hole from being drilled through the mounting plate down in to the sliding plate.
2. Put the pin in the hole and hit it with a punch until it reaches the bottom.
3. Cover the hole with the supplied cover lid.

Check the frame stop  
distans to the frame flange



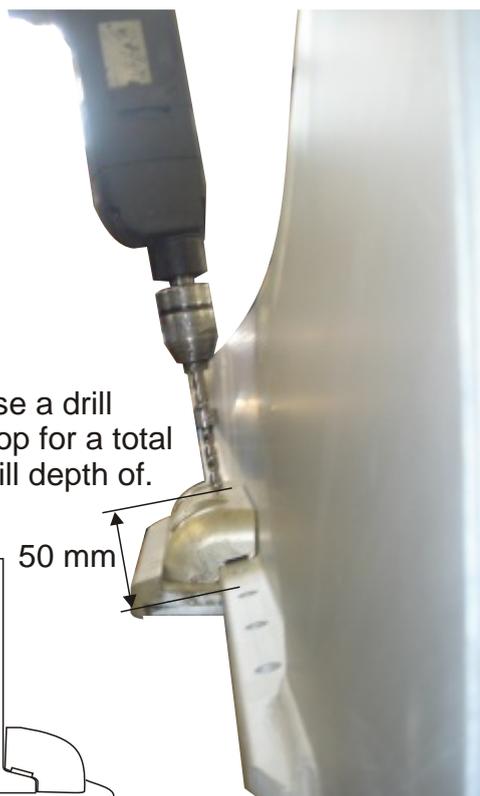
Please note that the drill must be slightly tilted to hit the bunk's flange at the correct angle.

Drill through  
the pre-drilled  
hole i bunk flange.



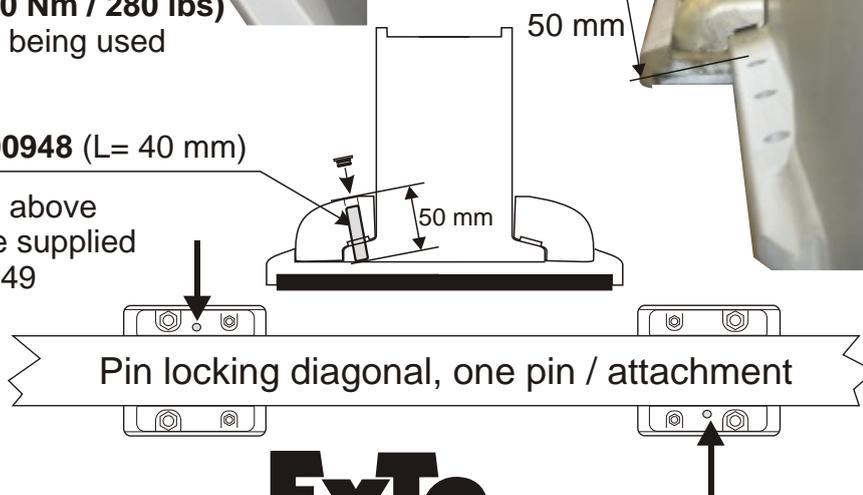
N.B. It is very important that the M20 screws for the bracket are well tightened (**380 Nm / 280 lbs**) and re-tightened after being used for a short while.

Use a drill  
stop for a total  
drill depth of.



Pin part no. **800948** (L= 40 mm)

Cover the hole above  
the pin with the supplied  
cover lid. 800949



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